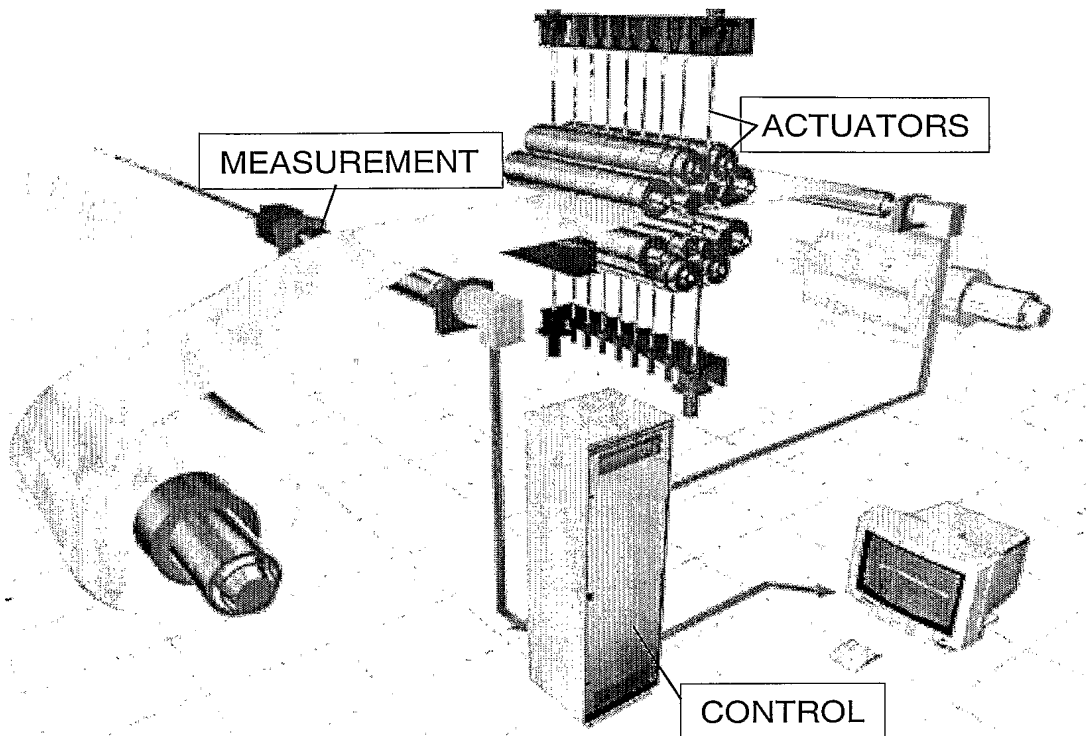
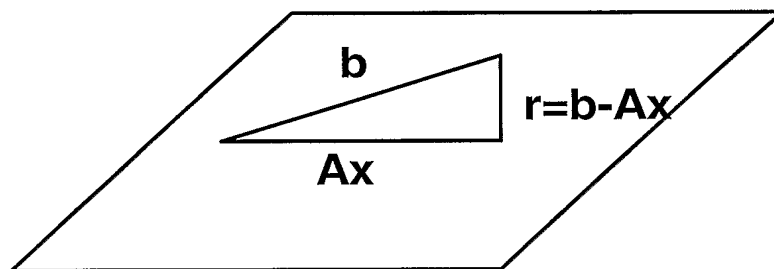
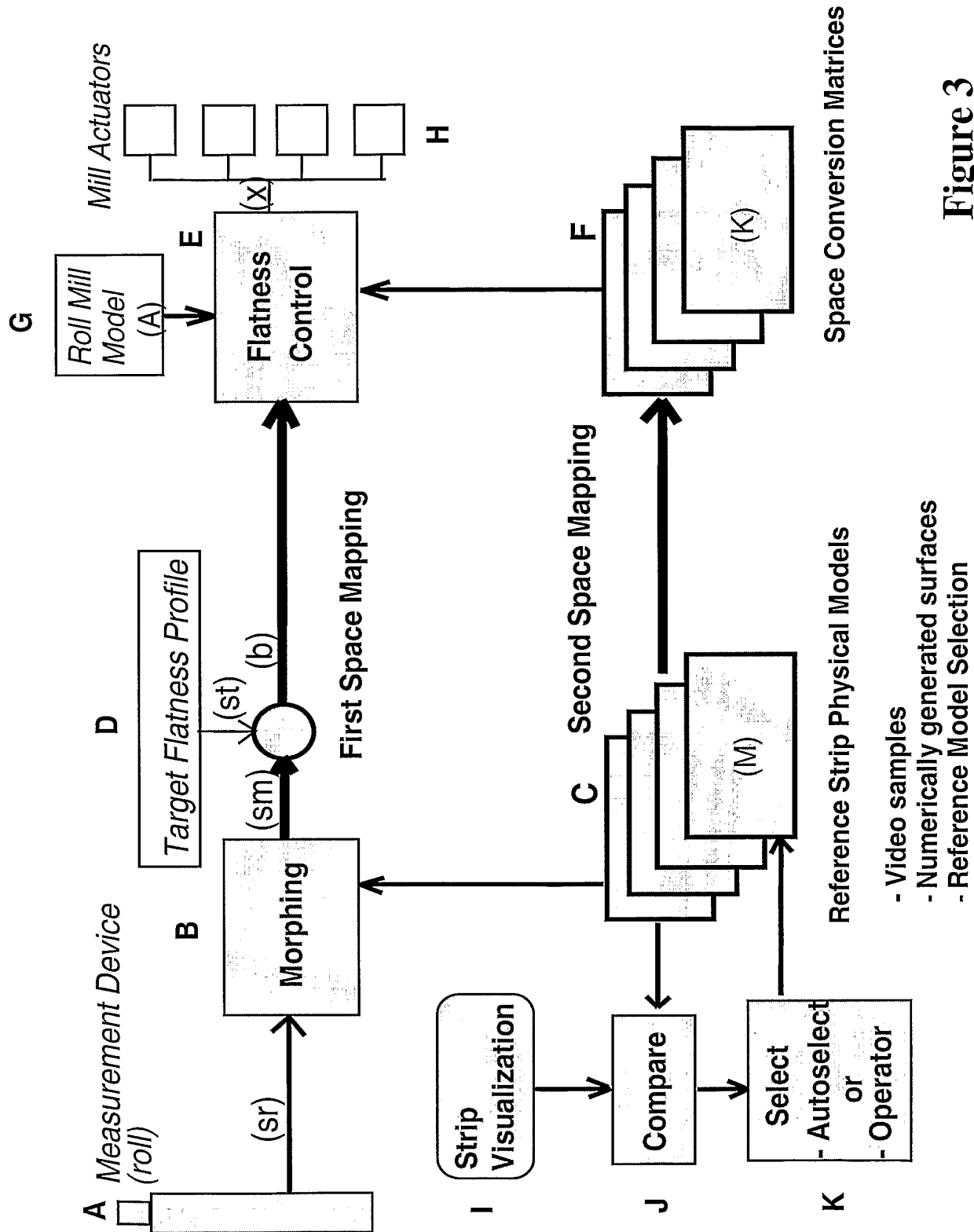


1/6

**Figure 1****Figure 2**



3/6

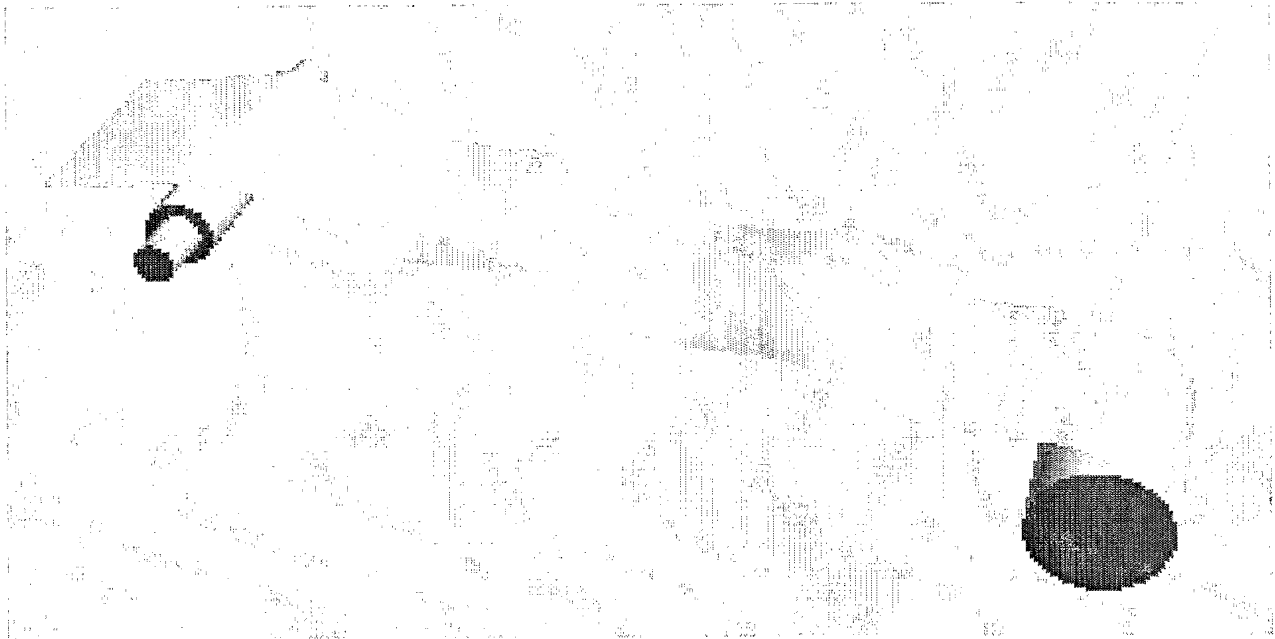
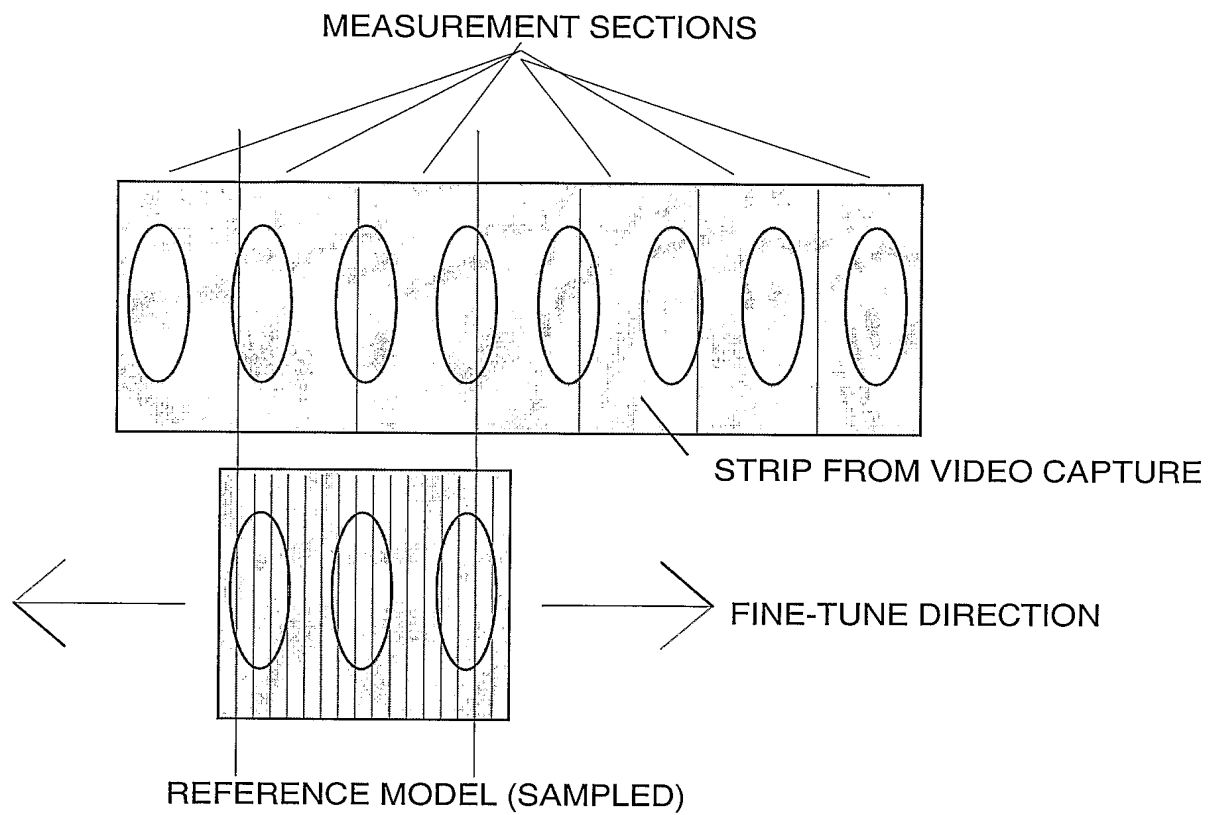


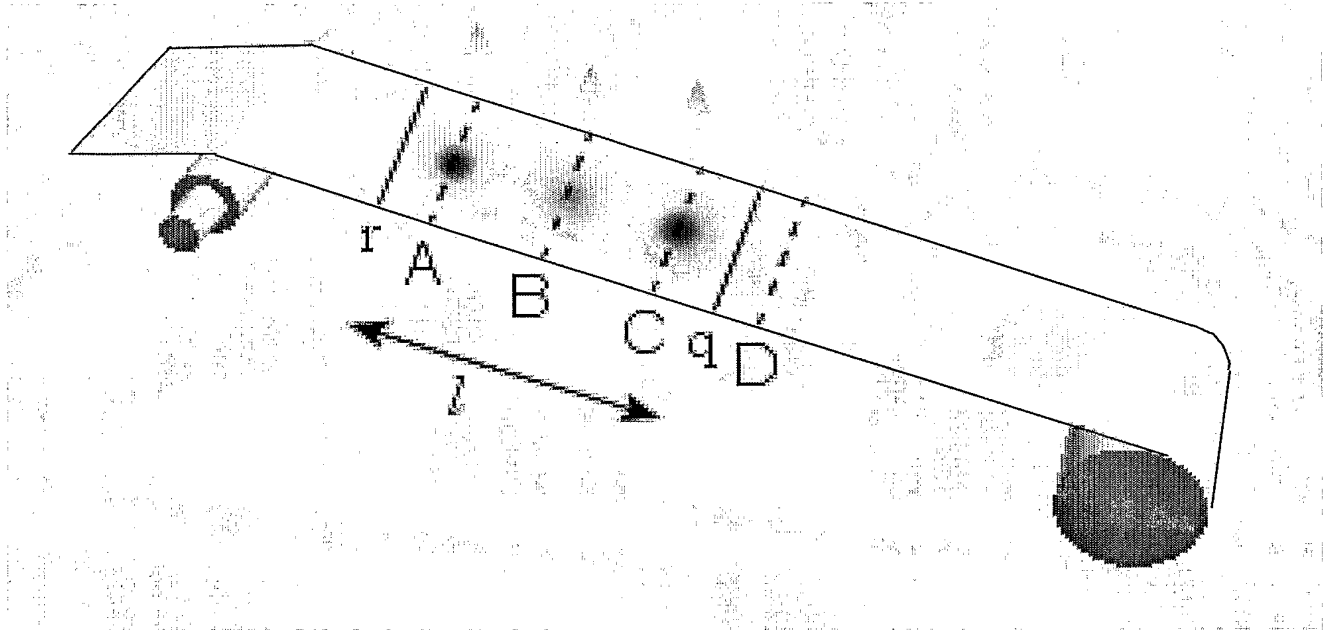
Figure 4

	a	b	c	d	e	f	g	h	i	j	
	Flat	Camber	Center buckles	Edge waves	Long centre and edge waves	Piecrust and buckles	Ridges	Quarter bone	Centre ridges	Herring bone	
Indicated flatness profile											
Appearance of strip											
Control order											

5/6

**Figure 6**

6/6

**Figure 7**